

What is claimed is:

1. A toner for image formation, which is produced by dispersing in an aqueous solvent a toner composition which comprises (1) a composition which is thermally soluble in an organic solvent and (2) a coloring agent, thereby forming toner particles, wherein said thermally soluble composition comprises a polyester with an acid value and a metal alcolate and/ a metal chelate compound.
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2. A toner for image formation, which is produced by dispersing in an aqueous solvent a toner composition which comprises (1) a composition thermally soluble in an organic solvent and (2) a coloring agent, thereby forming toner particles, wherein when said solvent is eliminated from said toner composition, said thermally soluble composition comprises a gel structure comprising a polyester with an acid value and a metal alcolate and/ a metal chelate compound.
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3. The toner as claimed in claim 1, wherein said acid value of said polyester is in the range of from 3 KOH/g to 4 mg KOH/g.
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4. The toner as claimed in claim 2, wherein said acid value of said polyester is in the range of from 3 mg KOH/g to 4 mg KOH/g.
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5. The toner as claimed in claim 1, wherein said metal alcolate and/or metal chelate compound comprises at least one metal ion selected from the group consisting of aluminum ion, titanium ion, and zirconium ion.
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6. The toner as claimed in claim 2, wherein said metal alcolate and/or metal chelate compound comprises at least one metal ion selected from the group consisting of aluminum ion, titanium ion, and zirconium ion.
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7. A method of producing a toner for image formation by dispersing in an aqueous solvent a toner composition which comprises (1) a composition which is thermally soluble in an organic solvent and (2) a coloring agent, thereby forming toner particles, wherein said thermally soluble composition comprises a polyester with an acid value and a metal alcolate and/ a metal chelate compound.
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8. A container comprising a toner according to claim 1.

9. A container comprising a toner according to claim 2.

10. A toner cartridge comprising a toner according to claim 1.

5 11. A toner cartridge comprising a toner according to claim 2.

12. A process cartridge comprising a toner according to claim 1.

13. A process cartridge comprising a toner according to claim 2.

10 14. An image forming apparatus, to which a toner container is detachably attached, wherein said toner container comprises a toner according to claim 1.

15 15. The image forming apparatus as claimed in claim 14, wherein said toner container is a toner cartridge.

16. The image forming apparatus as claimed in claim 14, wherein said toner container is a process cartridge.

20 17. An image forming apparatus, to which a toner container is detachably attached, wherein said toner container comprises a toner according to claim 2.

18. The image forming apparatus as claimed in claim 17, wherein said toner container is a toner cartridge.

25 19. The image forming apparatus as claimed in claim 17, wherein said toner container is a process cartridge.

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